

COIL COATING SPECIFICATIONS

SPECIFICATION	ALUMINIUM	STAINLESS STEEL/ STEEL/TIN PLATE
Coating Width-input feed	150-685mm	150-685mm
Gauge	0.25-1.6mm	0.20-1.2mm
ID	406 & 508+/- 5mm	406 & 508+/- 5mm
OD	750-1580	750-1500
Minimum Run Size	600m per colour per size	600m per colour per size
Maximum Coil Mass	5 Tonnes	5 Tonnes
Coating Systems	Polyester (PE3)	Polyester (PE3)
	Epoxy Lacquered	Epoxy Lacquered
	Polyvinylidene Fluoride (PVF2)	Polyvinylidene Fluoride (PVF2)
Colour Uniformity	Hunter Lab Delta E of 0.5	Hunter Lab Delta E of 0.5
Coating Specifications	AS2728-2007	AS2728-2007
Strippable Film	Available on request	Available on request
Double Sided Top Coating	Available on request	Available on request

Note: Specifications may change without notice

METAL SLITTING SPECIFICATIONS

SPECIFICATIONS			
Maximum Coil Weight	12.5 Tonnes		
Maximum Coil Width	1250mm		
Coil Gauge	ALUMINIUM	STAINLESS STEEL	STEEL / TIN PLATE
	0.2 -1.6 mm	0.2 -1.2 mm	0.2 -1.2 mm
Uncoiler Bore	Nominal 406mm, 508 and 610 Sleeves		
Recoiler Bore	Nominal 508mm		
Coil Maximum Diameter	Nominal 1580mm		
Side Trim	Minimum 5mm total side trim required on each pass		
No. of bands	22 bands maximum in one pass		

Note: Specifications may change without notice

For more information please contact the Hunter Douglas Coil Coating Team on (02) 9638 8000.

HunterDouglas

ABN 98 009 675 709
338 Victoria Road
Rydalmere NSW 2116
Phone (02) 9638 8000
Fax (02) 9638 8035
www.hunterdouglas.com.au